

Date of issue for the 1st edition : 15/Dec/2022

Safety Data Sheet

| Section 1. Identification of the substance/mixture and of the company/undertaking |
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| Product identifier: |
| Product name: Hexane |
| Reference number(SDS):67149jis_E-1 |
| Product type: |
| Food additives |
| %This product conform to JSFA(Japan's Specifications and Standards for Food Additives). |
| Relevant identified uses of the substance or mixture and uses advised against |
| Relevant identified uses of the product: Manufacturing agents |
| Uses advised against: Only for extracting fats or oils in manufacturing edible fats or oils. |
| Shall be removed before the preparation of the finished food. |
| Details of the supplier of the safety data sheet |
| Manufacturer/Supplier: JUNSEI CHEMICAL CO., LTD. |
| Address: 1-6, Ohmano-cho, Koshigaya-shi, Saitama 343-0844, Japan |
| Division: Quality Assurance Department |
| Telephone number: +81-48-986-6161 |
| FAX: +81-48-989-2787 |
| e-mail address: shiyaku-t@junsei.co.jp |
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Section 2. Hazards identification

GHS classification and label elements of the product Classification of the substance or mixture PHYSICAL AND CHEMICAL HAZARDS Flammable liquids: Category 2 HEALTH HAZARDS Skin corrosion/irritation: Category 2 Serious eye damage/eye irritation: Category 2 Reproductive toxicity: Category 2 Specific target organ toxicity – single exposure: Category 3 (Respiratory tract irritation) Specific target organ toxicity – single exposure: Category 3 (Narcotic effects) Specific target organ toxicity – repeated exposure: Category 1 (nervous system) Aspiration hazard: Category 1 ENVIRONMENT HAZARDS

Hazardous to the aquatic environment, short-term (acute): Category 2 (Note) GHS classification without description: Not classified/Classification not possible Label elements



Signal word: Danger

HAZARD STATEMENT

H225-Highly flammable liquid and vapor

H315-Causes skin irritation

H319-Causes serious eye irritation

H361-Suspected of damaging fertility or the unborn child

H335-May cause respiratory irritation

H336-May cause drowsiness or dizziness



H372-Causes damage to organs through prolonged or repeated exposure H304-May be fatal if swallowed and enters airways H401-Toxic to aquatic life PRECAUTIONARY STATEMENT Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid release to the environment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Wash contaminated parts thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Response In case of fire: Use foam, dry powder, CO2 to extinguish. Get medical advice/attention if you feel unwell. IF exposed or concerned: Get medical advice/attention. Call a POISON CENTER/doctor/physician if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN: Wash with plenty of soap and water. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF SWALLOWED: Do NOT induce vomiting. Immediately call a POISON CENTER/doctor/physician. Storage Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up. Disposal Dispose of contents/container in accordance with local/national regulation. Specific Physical and Chemical hazards Highly flammable liquid. Vapor/air mixture may explode. Section 3. Composition/information on ingredients Mixture/Substance selection:

Substance

MW:86.18

ECNO:203-777-6

Ingredient name:Hexane

Content (%):95vol % < ($64 \sim 70^{\circ}$ C) (by distillation test) Chemical formula:C6H14 Chemicals No, Japan:2-6 CAS No.:110-54-3



Section 4. First-aid measures

| Descripti | ons of first-aid measures |
|------------|--|
| - | al measures |
| G | et medical advice/attention if you feel unwell. |
| K | eep victim warm and quiet. |
| С | all emergency medical service. |
| IF INH | ALED |
| R | emove person to fresh air and keep comfortable for breathing. |
| | ive artificial respiration if victim is not breathing. |
| | dminister oxygen if breathing is difficult. |
| | all a POISON CENTER/doctor/physician if you feel unwell. |
| | SKIN (or hair) |
| Т | ake off immediately all contaminated clothing. Rinse skin with water or shower. |
| | ash with plenty of soap and water. |
| | skin irritation or rash occurs: Get medical advice/attention. |
| If | skin irritation occurs: Get medical advice/attention. |
| | emove and isolate contaminated clothing and shoes. |
| | case of burns, immediately cool affected skin for as long as possible with child water. |
| | o not remove clothing if adhering to skin |
| IF IN E | |
| | inse cautiously with water for several minutes. Remove contact lenses, if present and easy |
| | o do. Continue rinsing. |
| | eye irritation persists: Get medical advice/attention. |
| | ALLOWED |
| | inse mouth. Do NOT induce vomiting. |
| | nmediately call a POISON CENTER/doctor/physician. |
| | all a POISON CENTER/doctor/physician if you feel unwell. |
| | portant symptoms and effects, both acute and delayed |
| - | toms when inhalation or ingestion) |
| | izziness. Drowsiness. Lethargy. Headache. Nausea. Weakness. Unconsciousness. Abdominal pain. |
| | toms when skin and/or eye contact) |
| | ry skin. Conjunctival redness of the eyes. Redness of the skin. Pain. |
| | · , - · · · · · · · · · · · · · · · · · |
| | |
| | Fire-fighting measures |
| | hing media |
| | le extinguishing media |
| In | case of fire, use foam, dry powder, CO2 to extinguish. |
| | able extinguishing media |
| W | ater may be effective for cooling, but may not effect extinguishment. |
| Specific | hazards arising from the substance or mixture |
| С | ontainers may explode when heated. |
| Fi | ire may produce irritating, corrosive and/or toxic gases. |
| R | unoff from fire control or dilution water may cause pollution. |
| Advice for | or firefighters |
| Specif | ic fire-fighting measures |
| E | vacuate non-essential personnel to safe area. |
| С | ool container with water spray. |
| Specia | I protective equipment and precautions for fire-fighters |
| | ear fire resistant or flame retardant clothing. |
| | ear protective gloves/protective clothing/eye protection/face protection. |
| | irefighters should wear self-contained breathing apparatus with full face peace operated |
| | |
| | ositive pressure mode. |



| Section 6. Accidental release measures |
|--|
| Personnel precautions, protective equipment and emergency procedures |
| Keep unauthorized personnel away. |
| In case of contact with substance, immediately flush skin or eyes with running water for at |
| least 20 minutes. |
| Ventilate area until material pick up is complete. |
| Wear proper protective equipment. |
| PUBLIC SAFTY: Ventilate closed spaces before entering. |
| Do not touch or walk through spilled material. |
| Environmental precautions |
| Runoff to sewer may create fire or explosion hazard. |
| Vapor explosion hazard indoors, outdoors or in sewers. |
| Avoid release to headsprings, rivers, lakes, ocean and groundwater. |
| Methods and materials for containment and cleaning up |
| Absorb spill with inert material (dry sand, earth, et al), then place in a chemical waste container. |
| Use clean non-sparking tools to collect absorbed material. |
| All equipment used when handling the product must be grounded. |
| Preventive measures for secondary accident |
| Collect spillage. |
| Stop leak if you can do it without risk. |
| ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). |
| Prevent entry into waterways, sewers, basements or confined areas. |
| Keep out of low areas. |
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| Section 7. Handling and storage |
| Ure equitions for acts bandling |
| Precautions for safe handling |
| Preventive measures |
| Preventive measures (Exposure Control for handling personnel) |
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Take off contaminated clothing and wash it before reuse.

Storage

| 0 |
|--|
| Conditions for safe storage |
| Store in a well-ventilated place. Keep container tightly closed. Keep cool. |
| Keep cool. Protect from sunlight. |
| Store in accordance with local/national regulation. |
| Store locked up. |
| Container and packaging materials for safe handling data is not available. |
| Specific end use(s) |
| See information in Section 7.1 and 7.2 for handling and storage recommendations. See |
| Section 8 for exposure controls and personal protection recommendations. |
| |
| |
| Section 8. Exposure controls/personal protection |
| Control parameters |
| Control value |
| Japan control value (2004) <= 40ppm |
| |

Adopted value

JSOH(1985) 40ppm; 140mg/m3 (dermal)

ACGIH(1998) TWA: 50ppm (CNS impair; peripheral neuropathy; eye irr)

Notation…Skin

Exposure controls

Appropriate engineering controls

Do not use in areas without adequate ventilation.

Eye wash station should be available.

Washing facilities should be available.

Individual protection measures

Respiratory protection

Wear respiratory protection.

Hand protection

Wear protective gloves. Recommended material(s): nitrile, viton

Inspect before use and replace worn or damaged gloves.

Contact the glove manufacturer for specific advice on glove selection and breakthrough

times for your use conditions.

Eye protection

Wear safety glasses with side-shields.

Wear eye/face protection.

Skin and body protection

Wear impervious clothing and boots in case of repeated or prolonged treatment.

Section 9. Physical and Chemical Properties

Information on basic physical and chemical properties Physical state: Volatile liquid Color: Colorless-clear Odor: Characteristic odor Odor threshold: 0.0064 mg/L Melting point/Freezing point: -95°C Boiling point or initial boiling point: 69°C Boiling range data is not available. Flammability (gases, liquids and solids): Non-ignitable Lower and upper explosion limit/flammability limit: Lower explosion limit: 1.1 vol % Upper explosion limit: 7.5 vol % Flash point: (c.c)-22°C



Auto-ignition temperature: 225°C Decomposition temperature data is not available. Self-Accelerating Decomposition Temperature/SADT data is not available. pH data is not available. Dynamic viscosity data is not available. Kinematic viscosity data is not available. Solubility: Solubility in water: 0.0013 g/100 ml (20°C) Solubility in solvent: Very soluble in ethanol (99.5) and diethyl ether. n-Octanol/water partition coefficient: log Pow3.9 Vapor pressure: 17 kPa (20°C) Density and/or relative density: 0.659~0.687(20/20°C) Relative vapor density (Air=1): 3.0 Relative density of the Vapor/air - mixture at 20°C (Air = 1): 1.3 Particle characteristics data is not available. Other information Critical temperature data is not available. Evaporation rate data is not available. VOC data is not available.

Section 10. Stability and Reactivity

Reactivity

Runaway polymerization will not occur.

Chemical stability

Stable under normal storage/handling conditions.

Highly flammable.

Possibility of hazardous reactions

The vapour is heavier than air and may travel along the ground; distant ignition possible.

Reacts with strong oxidants. This generates fire and explosion hazard.

Attacks some plastics(e.g. polyvinyl chloride), rubber(e.g. natural rubber) and coatings.

Conditions to avoid

Contact with incompatible materials.

Open flames. Heating. Sparks.

Incompatible materials

Strong oxidizing agents

Hazardous decomposition products

Carbon oxides

| Section 11. Toxicological Information |
|---|
| Information on toxicological effects |
| Acute toxicity |
| Acute toxicity (Oral) |
| [Product] |
| Based on available data, the classification criteria are not met. |
| [Data for components of the product] |
| [GHS Cat. Japan, base data] |
| rat LD50=15800~32400 mg/kg(EHC122, 1991) |
| Acute toxicity (Dermal) |
| [Product] |
| Classification not possible (Insufficient data available or no data available). |
| [Data for components of the product] |
| No data available. |
| |



| Acute toxicity (Inhalation) | |
|---|-----|
| [Product] | |
| Based on available data, the classification criteria are not met. | |
| [Data for components of the product] | |
| [GHS Cat. Japan, base data] | |
| vapor : rat LC50=48000ppm/4hr(MOE Environmental Risk Assessment of Chemicals vol.1,20 | 02) |
| Labor standard law, Japan; Toxic | |
| Hexane | |
| Irritant properties | |
| Skin corrosion/irritation | |
| [Product] | |
| Category 2, Causes skin irritation | |
| [Data for components of the product] | |
| [GHS Cat. Japan, base data] | |
| rabbit/human : slight irritation (DFGOT vol.14, 2000) | |
| Serious eye damage/irritation | |
| [Product] | |
| Category 2, Causes serious eye irritation | |
| [Data for components of the product] | |
| [GHS Cat. Japan, base data] | |
| rabbit : slight irritation (DFGOT vol.14, 2000) | |
| Sensitization | |
| Respiratory sensitization | |
| [Product] | |
| Classification not possible (Insufficient data available or no data available). | |
| [Data for components of the product] | |
| No data available. | |
| Skin sensitization | |
| [Product] | |
| Classification not possible (Insufficient data available or no data available). | |
| [Data for components of the product] | |
| No data available. | |
| Germ cell mutagenicity | |
| [Product] | |
| Classification not possible (Insufficient data available or no data available). | |
| [Data for components of the product] | |
| No data available. | |
| Carcinogenicity | |
| [Product] | |
| Classification not possible (Insufficient data available or no data available). | |
| [Data for components of the product] | |
| [EPA] | |
| I; Inadequate information to assess carcinogenic potential(2005) | |
| Reproductive toxicity | |
| [Product] | |
| Category 2, Suspected of damaging fertility or the unborn child | |
| [Data for components of the product] | |
| [GHS Cat. Japan, base data] | |
| cat. 2; rat : ATSDR, 1999 | |
| Specific target organ toxicity (STOT) | |
| STOT-single exposure | |
| [Product] | |
| Category 3, May cause respiratory irritation | |
| Category 3, May cause drowsiness or dizziness | |
| | |



[Data for components of the product] [cat.3 (respiratory tract irritation)] [GHS Cat. Japan, base data] respiratory tract irritation (ACGIH 7th, 2001) [cat.3 (narcotic effects)] [GHS Cat. Japan, base data] narcotic effect (PATTY 5th, 2001) STOT-repeated exposure [Product] Category 1, Causes damage to organs through prolonged or repeated exposure [Data for components of the product] [cat.1] [GHS Cat. Japan, base data] nervous system (ACGIH 7th, 2001) Aspiration hazard [Product] Category 1, May be fatal if swallowed and enters airways [Data for components of the product] [cat.1] [GHS Cat. Japan, base data] cat. 1; hydrocarbon, kinematic viscosity < 20.5 mm2/s (40°C)

Section 12. Ecological Information

| Toxicity |
|--|
| Aquatic toxicity |
| [Product] |
| Category 2, Toxic to aquatic life |
| [Data for components of the product] |
| Hazardous to the aquatic environment, short-term (acute) |
| [GHS Cat. Japan, base data] |
| Crustacea (Daphnia magna) LC50=3.88mg/L/48hr (EHC122, 1991) |
| Water solubility |
| [Data for components of the product] |
| 0.0013 g/100 ml (20°C) (ICSC, 2000) |
| Persistence and degradability |
| [Data for components of the product] |
| BOD_Degradation : 100% (METI existing chemical safety inspections) |
| Bioaccumulative potential |
| [Data for components of the product] |
| log Pow=3.9 (PHYSPROP Database, 2009) |
| Mobility in soil |
| Mobility in soil data is not available. |
| Other adverse effects |
| Ozone depleting chemical data is not available. |

Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging Waste treatment methods Avoid release to the environment. Dispose of contents/container in accordance with local/national regulation.



| Section 14. Transport Information |
|--|
| UN No., UN CLASS |
| UN Number or ID Number : 1208 |
| UN Proper Shipping Name : HEXANES |
| Class or division (Transport hazard class) : 3 |
| Packing group : II |
| ERG GUIDE No.: 128 |
| IMDG Code (International Maritime Dangerous Goods Regulations) |
| UN Number or ID Number : 1208 |
| UN Proper Shipping Name : HEXANES |
| Class or division (Transport hazard class) : 3 |
| Packing group : II |
| IATA (Dangerous Goods Regulations) |
| UN Number or ID Number : 1208 |
| UN Proper Shipping Name : HEXANES |
| Class or division (Transport hazard class) : 3 |
| Hazard labels : Flamm.liquid |
| Packing group : II |
| Environmental hazards |
| Marine pollutants (yes/no) : yes |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code |
| Noxious Liquid Substances ; Cat. Y |
| Hexane |
| Flammable Liquid |
| Hexane |
| MARPOL Annex V – HME (Harmful to the Marine Environment) |
| Specific target organ toxicity - repeated exposure: cat.1 |
| Hexane |
| |

Section 15. Regulatory Information

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| Safety, health and environment | al regulations/ | registation | SDECITIC | тог тп | le substance | or mixture |
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U.S. Toxic Substances Control Act (TSCA) Inventory Chemicals listed in TSCA Inventory 110-54-3 All components are listed or exempted. Superfund Amendments and Reauthorizations Act (SARA), Title III SARA 313 (TRI) Hexane Other regulatory information We are not able to check up the regulatory information with regard to the substances in your country or region, therefore, we request this matter would be filled by your responsibility. Regulatory information with regard to this substance in your country or in your region should be examined by your own responsibility. Ensure this material in compliance with federal requirements and ensure conformity to local regulations. Regulatory information in this section are limited to intentional ingredient(s), but does not contain information on non-intentional ingredients or impurities which are not informed by supplier(s). Chemical safety assessment Advice on safe handling for this product can be found in sections 7 and 8 of this SDS.



Section 16. Other information

GHS classification and labelling

H225-Flammable liquids, Category 2: H225 Highly flammable liquid and vapour H315-Skin corrosion/irritation, Category 2: H315 Causes skin irritation H319-Serious eye damage/eye irritation, Category 2: H319 Causes serious eye irritation H361-Reproductive toxicity, Category 2: H361 Suspected of damaging fertility or the unborn child H335-STOT - single exposure, Category 3, Respiratory tract irritation: H335 May cause respiratory irritation. H336-STOT - single exposure, Category 3, Narcotic effects: H336 May cause drowsiness or dizziness. H372-STOT - Repeated exposure, Category 1: H372 Causes damage to organs through prolonged or repeated exposure H304-Aspiration hazard, Category 1: H304 May be fatal if swallowed and enters airways H401-Hazardous to the aquatic environment, short-term (acute), Category 2: H401 Toxic to aquatic life References and sources for data Globally Harmonized System of classification and labelling of chemicals, UN Recommendations on the TRANSPORT OF DANGEROUS GOODS 21th edit., 2019 UN IMDG Code, 2020 Edition (Incorporating Amendment 40–20) IATA Dangerous Goods Regulations (62nd Edition) 2021 2020 EMERGENCY RESPONSE GUIDEBOOK (US DOT) 2022 TLVs and BEIs. (ACGIH) JIS Z 7252 : 2019 JIS Z 7253 : 2019 2021 Recommendation on TLVs (JSOH) Supplier's data/information Chemicals safety data management system "GHS Assistant" Version 4.20 (https://www.asahi-ghs.com/) NITE Chemical Risk Information Platform "NITE-CHRIP" (https://www.nite.go.jp/en/chem/chrip/chrip_search/systemTop) GHS Classification Guidance for Enterprises 2019 Revised Edition (Ver. 2.0) (Mar. 2020, METI) Abbreviations and acronyms SDS (Safety Data Sheet) LD50 (Lethal Dose, 50%) LC50 (Lethal Concentration, 50%) IARC (International Agency for Research on Cancer) ACGIH (American Conference of Governmental Industrial Hygienists) EPA (US Environmental Protection Agency) NTP (US National Toxicology Program) JSOH (Japan Society for Occupational Health) EU (European Union) EC50 (Effective Concentration, 50%) NOEC (No Observed Effect Concentration) BOD (Biochemical Oxygen Demand) COD (Chemical Oxygen Demand) BCF (Bioconcentration Factor) anh (anhydride) General Disclaimer This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety. The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties. The GHS classification data given here is based on current Japan official data (NITE published in 2021).