

Safety Data Sheet

Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: ε-Caprolactam

Reference number(SDS):24105jis_J_E2-1

Product type:

Reagent

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the product: Research and Development

Uses advised against: Do not use for other purposes.

Details of the supplier of the safety data sheet

Manufacturer/Supplier: JUNSEI CHEMICAL CO., LTD.

Address: 1-6, Ohmano-cho, Koshigaya-shi, Saitama 343-0844, Japan

Division: Quality Assurance Department

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Section 2. Hazards identification

GHS classification and label elements of the product**Classification of the substance or mixture****HEALTH HAZARDS**

Acute toxicity (Oral): Category 4

Acute toxicity (Dermal): Category 4

Skin corrosion/irritation: Category 2

Serious eye damage/eye irritation: Category 2

Reproductive toxicity: Category 2

Specific target organ toxicity – single exposure: Category 2 (nervous system)

Specific target organ toxicity – single exposure: Category 3 (Respiratory tract irritation)

Specific target organ toxicity – repeated exposure: Category 1 (respiratory organs)

(Note) GHS classification without description: Not classified/Classification not possible

Label elements

Signal word: Danger

HAZARD STATEMENT

H302-Harmful if swallowed

H312-Harmful in contact with skin

H315-Causes skin irritation

H319-Causes serious eye irritation

H361-Suspected of damaging fertility or the unborn child

H371-May cause damage to organs (nervous system)

H335-May cause respiratory irritation

H372-Causes damage to organs through prolonged or repeated exposure (respiratory organs)

PRECAUTIONARY STATEMENT**Prevention**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.
Do not breathe dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Wash contaminated parts thoroughly after handling.
Wear protective gloves/protective clothing/eye protection/face protection.
Do not eat, drink or smoke when using this product.

Response

Get medical advice/attention if you feel unwell.
IF exposed or concerned: Get medical advice/attention.
Call a POISON CENTER/doctor/physician if you feel unwell.
IF exposed or concerned: Call a POISON CENTER/doctor/physician.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF SWALLOWED: Rinse mouth. Call a POISON CENTER/doctor/physician if you feel unwell.

Storage

Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal

Dispose of contents/container in accordance with local/national regulation.

Section 3. Composition/information on ingredients

Mixture/Substance selection:

Substance

Common name, synonyms: 2-Ketohexamethyleneimine

Ingredient name: ε-Caprolactam

Content (%): 99.0 <

Chemical formula: C₆H₁₁NO

ENCS: 5-1097

CAS No.: 105-60-2

MW: 113.16

EC No.: 203-313-2

Note : The figures shown above are not the specifications of the product.

Section 4. First-aid measures

Descriptions of first-aid measures

General measures

Get medical advice/attention if you feel unwell.

IF INHALED

Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor/physician if you feel unwell.

IF INHALED: Call a POISON CENTER/doctor/physician if you feel unwell.

IF ON SKIN (or hair)

Take off immediately all contaminated clothing. Rinse skin with water or shower.

Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

If skin irritation occurs: Get medical advice/attention.

IF IN EYES

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF SWALLOWED

Rinse mouth.

IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

(Symptoms when inhalation or ingestion)

Nausea. Abdominal pain. Diarrhoea. Headache. Cough. Dizziness. Abdominal cramps. Confusion. Vomiting.

(Symptoms when skin and/or eye contact)

Conjunctival redness of the eyes. Redness of the skin. Pain of the eyes

Indication of any immediate medical attention and special treatment needed

Information on indication of any immediate medical attention and special treatment needed is not available.

Section 5. Fire-fighting measures**Extinguishing media****Suitable extinguishing media**

In case of fire, use water mist, foam, dry powder, CO2 to extinguish.

Unsuitable extinguishing media

Unsuitable extinguishing media data is not available.

Specific hazards arising from the substance or mixture

Containers may explode when heated.

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

Advice for firefighters**Specific fire-fighting measures**

Evacuate non-essential personnel to safe area.

Special protective equipment and precautions for fire-fighters

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

Section 6. Accidental release measures**Personnel precautions, protective equipment and emergency procedures**

Ventilate area until material pick up is complete.

Wear proper protective equipment.

Environmental precautions

Avoid release to headsprings, rivers, lakes, ocean and groundwater.

Methods and materials for containment and cleaning up

Sweep up, place in a bag and hold for waste disposal.

If appropriate, moisten first to prevent dusting.

Preventive measures for secondary accident

Collect spillage.

Section 7. Handling and storage

Precautions for safe handling

Preventive measures

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Safety treatments)

Avoid contact with skin.

Avoid contact with eyes.

Safety Measures

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

Use personal protective equipment as required.

When using do not eat, drink or smoke.

Any incompatibilities

Strong oxidizing agents should not be mixed with the chemicals.

Advice on general occupational hygiene

Wash contaminated parts thoroughly after handling.

Do not eat, drink or smoke when using this product.

Take off contaminated clothing and wash it before reuse.

Storage

Conditions for safe storage

Store in a well-ventilated place. Keep container tightly closed.

Keep cool. Protect from sunlight.

Store in accordance with local/national regulation.

Store locked up.

Container and packaging materials for safe handling data is not available.

Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See

Section 8 for exposure controls and personal protection recommendations.

Section 8. Exposure controls/personal protection

Control parameters

Control value and Concentration standard value under ISHA

Concentration standard value TWA: 5mg/m³

Occupational Exposure Limit

JSOH

Not established

ACGIH

TWA: 5mg/m³(IFV) (URT irr)

Exposure controls

Appropriate engineering controls

Do not use in areas without adequate ventilation.

Eye wash station should be available.

Washing facilities should be available.

Individual protection measures**Respiratory protection**

Select and wear respiratory protection in accordance with approved standards (e.g. JIS T8150).

Recommended respiratory protection: Dust mask

Hand protection

Wear protective gloves.

Inspect before use and replace worn or damaged gloves.

Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions.

Chemical-resistant, impervious gloves complying with an approved standard (e.g. JIS T8116) should be used.

Eye protection

Wear safety glasses with side-shields.

Wear eye/face protection in accordance with approved standards (e.g. JIS T8147).

Skin and body protection

Wear impervious clothing and boots in case of repeated or prolonged treatment.

Personal protective equipment for the body and skin should be selected based on the task being performed and the risks involved.

Section 9. Physical and Chemical Properties**Information on basic physical and chemical properties**

Physical state: Flakes or crystals

Color: White

Odor: Unpleasant odor

Odor threshold data is not available.

Melting point/Freezing point: 68~71°C

Boiling point or initial boiling point: 267°C

Boiling range data is not available.

Flammability (gases, liquids and solids): Ignitable

Lower and upper explosion limit/flammability limit:

Lower explosion limit: 1.4 vol %

Upper explosion limit: 8 vol %

Flash point: 125°C(Open cup)

Auto-ignition temperature: 375°C

Decomposition temperature data is not available.

pH data is not available.

Kinematic viscosity data is not available.

Solubility:

Solubility in water: 4650g/liter(20°C)

Solubility in solvent: Soluble in benzene, ethanol, and chloroform.

n-Octanol/water partition coefficient: log Pow=0.19

Vapor pressure: 0.26 Pa (25°C)

Density and/or relative density: 1.02

Relative vapor density (Air=1): 3.91

Relative density of the Vapor/air - mixture at 20°C (Air = 1): 1.0

Particle characteristics data is not available.

Section 10. Stability and Reactivity**Reactivity**

Reactivity data is not available.

Chemical stability

Stable under normal storage/handling conditions.

- Hygroscopic
- Possibility of hazardous reactions
 - Decomposes on heating. This produces toxic fumes.
 - Reacts violently with strong oxidants. This produces toxic fumes.
- Conditions to avoid
 - Contact with incompatible materials.
 - Open flames. Heating. Moisture
- Incompatible materials
 - Strong oxidizing agents
- Hazardous decomposition products
 - Carbon oxides, Nitrogen oxides, Ammonia

Section 11. Toxicological Information

Information on toxicological effects

Acute toxicity

Acute toxicity (Oral)

[Product]

Category 4, Harmful if swallowed

[Data for components of the product]

[NITE-CHRIP]

female rat LD50: 1475 mg/kg (source: NITE)

Acute toxicity (Dermal)

[Product]

Category 4, Harmful in contact with skin

[Data for components of the product]

[NITE-CHRIP]

rabbit LD50: 1410 mg/kg (source: NITE)

Acute toxicity (Inhalation)

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

[NITE-CHRIP]

aerosol: rat LC50: 8.14 mg/L (4-hour) (source: NITE)

Irritant properties

Skin corrosion/irritation

[Product]

Category 2, Causes skin irritation

[Data for components of the product]

[NITE-CHRIP]

Category 2 (source: NITE)

Serious eye damage/irritation

[Product]

Category 2, Causes serious eye irritation

[Data for components of the product]

[NITE-CHRIP]

Category 2 (source: NITE)

Sensitization

Respiratory sensitization

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Skin sensitization

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Germ cell mutagenicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Carcinogenicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

[IARC]

Group 3 : Not classifiable as to its carcinogenicity to humans

[ACGIH]

A5: Not Suspected as a Human Carcinogen

Reproductive toxicity

[Product]

Category 2, Suspected of damaging fertility or the unborn child

[Data for components of the product]

[NITE-CHRIP]

Category 2 (source: NITE)

Specific target organ toxicity (STOT)

STOT-single exposure

[Product]

Category 2, May cause damage to organs

Category 3, May cause respiratory irritation

[Data for components of the product]

[NITE-CHRIP]

(ε-Caprolactam)

Category 2 (nervous system), Category 3 (Respiratory tract irritation) (source: NITE)

STOT-repeated exposure

[Product]

Category 1, Causes damage to organs through prolonged or repeated exposure

[Data for components of the product]

[NITE-CHRIP]

Category 1 (respiratory system) (source: NITE)

Aspiration hazard

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Section 12. Ecological Information

Ecotoxicity

Aquatic toxicity

[Product]

Based on available data, the classification criteria are not met.

[Data for components of the product]

Hazardous to the aquatic environment, short-term (acute)

[NITE-CHRIP]

Algae (*Pseudokirchneriella subcapitata*) 72-hour EC50: > 1000 mg/L (source: NITE)

Crustacea (*Daphnia magna*) 48-hour EC50: > 500 mg/L (source: NITE)

Fish (*Oryzias latipes*) 96-hour LC50: > 100 mg/L (source: NITE)

Hazardous to the aquatic environment, long-term (chronic)

[NITE-CHRIP]

Algae (*Pseudokirchneriella subcapitata*) 72-hour NOErC: 1000 mg/L (source: NITE)

Crustacea (*Daphnia magna*) 21-day NOEC (reproduction inhibition): 100 mg/L (source: NITE)

Water solubility

[Data for components of the product]

4650 g/L (20°C) (source: NITE)

Persistence and degradability

[Data for components of the product]

Rapidly degradable (Degradation rate: 82% (by BOD)) (source: NITE)

Bioaccumulative potential

[Data for components of the product]

log Pow: -0.19 (source: ICSC, 2009)

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.

Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Dispose of contents/container in accordance with local/national regulation.

Section 14. Transport Information

UN No., UN CLASS

UN Number or ID Number : Not regulated

UN Proper Shipping Name : Not regulated

Class or division (Transport hazard class) : Not regulated

Packing group : Not regulated

IMDG Code (International Maritime Dangerous Goods Regulations)

UN Number or ID Number : Not regulated

UN Proper Shipping Name : Not regulated

Class or division (Transport hazard class) : Not regulated

Packing group : Not regulated

IATA (Dangerous Goods Regulations)

UN Number or ID Number : Not regulated

UN Proper Shipping Name : Not regulated

Class or division (Transport hazard class) : Not regulated

Packing group : Not regulated

Environmental hazards

Marine pollutants (yes/no) : no

Special precautions for user

Special precautions for user is not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Noxious Liquid Substances ; Cat. Z

ε-Caprolactam

MARPOL Annex V – HME (Harmful to the Marine Environment)

Specific target organ toxicity – repeated exposure: cat.1

ε-Caprolactam

Section 15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

The product does not contain any ingredients listed in REACH SVHC candidate list.

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

105-60-2

All components are listed or exempted.

Other regulatory information

We are not able to check up the regulatory information with regard to the substances in your country or region, therefore, we request this matter would be filled by your responsibility.

Regulatory information with regard to this substance in your country or in your region should be examined by your own responsibility.

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

Regulatory information in this section are limited to intentional ingredient(s), but does not contain information on non-intentional ingredients or impurities which are not informed by supplier(s).

Chemical safety assessment

Advice on safe handling for this product can be found in sections 7 and 8 of this SDS.

Section 16. Other information

GHS classification and labelling

H302–Acute toxicity, Category 4: H302 Harmful if swallowed

H312–Acute toxicity, Category 4: H312 Harmful in contact with skin

H315–Skin corrosion/irritation, Category 2: H315 Causes skin irritation

H319–Serious eye damage/eye irritation, Category 2: H319 Causes serious eye irritation

H361–Reproductive toxicity, Category 2: H361 Suspected of damaging fertility or the unborn child

H371–STOT – single exposure, Category 2: H371 May cause damage to organs

H335–STOT – single exposure, Category 3, Respiratory tract irritation: H335 May cause respiratory irritation.

H372–STOT – Repeated exposure, Category 1: H372 Causes damage to organs through prolonged or repeated exposure

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN

Recommendations on the TRANSPORT OF DANGEROUS GOODS 23rd edit., 2023 UN

IMDG Code, 2024 Edition (Incorporating Amendment 42-24)

IATA Dangerous Goods Regulations (66th Edition) 2025

2024 EMERGENCY RESPONSE GUIDEBOOK (US DOT)

2025 TLVs and BEIs. (ACGIH)

JIS Z 7252 : 2019

JIS Z 7253 : 2019

2024 Recommendation on TLVs (JSOH)

Notification No. 0111-1 (January 11, 2022), Chemical Hazards Control Division, Industrial

Safety and Health Department, Labour Standards Bureau, MHLW in Japan

Supplier's data/information

Chemicals safety data management system "GHS Assistant" Version 4.33 (<https://www.asahi-ghs.com/>)

NITE Chemical Risk Information Platform "NITE-CHRIP"

(https://www.chem-info.nite.go.jp/chem/chrip/chrip_search/systemTop)

GHS Classification Guidance for Enterprises 2019 Revised Edition (Ver. 2.1) (May. 2024, METI)

Abbreviations and acronyms

SDS (Safety Data Sheet)

LD50 (Lethal Dose, 50%)

LC50 (Lethal Concentration, 50%)

IARC (International Agency for Research on Cancer)

ACGIH (American Conference of Governmental Industrial Hygienists)

EPA (US Environmental Protection Agency)

NTP (US National Toxicology Program)

METI (Ministry of Economy, Trade and Industry in Japan)

MHLW (Ministry of Health, Labour and Welfare in Japan)

MOE (Ministry of the Environment in Japan)

JSOH (Japan Society for Occupational Health)

ISHA (Industrial Safety and Health Act in Japan)

CSCL (Chemical Substances Control Law in Japan)

EU (European Union)

EC50 (Effective Concentration, 50%)

NOEC (No Observed Effect Concentration)

BOD (Biochemical Oxygen Demand)

COD (Chemical Oxygen Demand)

BCF (Bioconcentration Factor)

anh (anhydride)

General Disclaimer

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2023).