Date of issue for the 1st edition : 30/Oct/2013
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Safety Data Sheet

Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: 1,6-Hexanediamine

Reference number(SDS):33207jis_E1-2

Product type:

Reagent

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the product: Research and Development

Uses advised against: Do not use for other purposes.

Details of the supplier of the safety data sheet

Manufacturer/Supplier: JUNSEI CHEMICAL CO., LTD.

Address: 1-6, Ohmano-cho, Koshigaya-shi, Saitama 343-0844, Japan

Division: Quality Assurance Department

Telephone number: +81-48-986-6161

FAX: +81-48-989-2787

e-mail address: shiyaku-t@junsei.co.jp

Section 2. Hazards identification

GHS classification and label elements of the product

Classification of the substance or mixture

HEALTH HAZARDS

Acute toxicity (Oral): Category 4

Acute toxicity (Dermal): Category 4

Skin corrosion/irritation: Category 1

Serious eye damage/eye irritation: Category 1

Skin sensitization: Category 1

Reproductive toxicity: Category 2

Specific target organ toxicity - single exposure: Category 1 (respiratory organs)

Specific target organ toxicity - single exposure: Category 2 (systemic)

Specific target organ toxicity - repeated exposure: Category 1 (respiratory tract)

ENVIRONMENT HAZARDS

Hazardous to the aquatic environment, short-term (acute): Category 3

(Note) GHS classification without description: Not classified/Classification not possible

Label elements

Signal word: Danger

HAZARD STATEMENT

H302-Harmful if swallowed

H312-Harmful in contact with skin

H314-Causes severe skin burns and eye damage

H318-Causes serious eye damage

H317-May cause an allergic skin reaction
H361-Suspected of damaging fertility or the unborn child
H370-Causes damage to organs
H371-May cause damage to organs
H372-Causes damage to organs through prolonged or repeated exposure
H402-Harmful to aquatic life

PRECAUTIONARY STATEMENT

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid release to the environment.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wash contaminated parts thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
Do not eat, drink or smoke when using this product.

Response

In case of fire: Use alcohol-resistant foam, dry powder, CO2, water in large amounts to extinguish.
Specific treatment is required.
Get medical advice/attention if you feel unwell.
IF exposed or concerned: Get medical advice/attention.
Immediately call a POISON CENTER/doctor/physician.
Call a POISON CENTER/doctor/physician if you feel unwell.
IF exposed or concerned: Call a POISON CENTER/doctor/physician.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN: Wash with plenty of soap and water.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Take off contaminated clothing and wash it before reuse.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Rinse mouth.
IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Storage

Store locked up.

Disposal

Dispose of contents/container in accordance with local/national regulation.

Section 3. Composition/information on ingredients

Mixture/Substance selection:

Substance

Common name, synonyms: Hexamethylenediamine; 1,6-Diaminohexane

Ingredient name:1,6-Hexanediamine

Content (%):99.0<

Chemical formula:C6H16N2

ENCS:2-153

CAS No.:124-09-4

MW:116.21

EC No.:204-679-6

Note : The figures shown above are not the specifications of the product.

Section 4. First-aid measures

Descriptions of first-aid measures

General measures

Get medical advice/attention if you feel unwell.

Immediately call a POISON CENTER/doctor/physician.

Keep victim warm and quiet.

Call emergency medical service.

Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Effects of exposure (inhalation, ingestion or skin contact) to substance may be delayed.

IF INHALED

Remove person to fresh air and keep comfortable for breathing.

Give artificial respiration if victim is not breathing.

Administer oxygen if breathing is difficult.

IF INHALED: Call a POISON CENTER/doctor/physician if you feel unwell.

IF ON SKIN (or hair)

Take off immediately all contaminated clothing. Rinse skin with water or shower.

Wash with plenty of soap and water.

Immediately call a POISON CENTER/doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Remove and isolate contaminated clothing and shoes.

For minor skin contact, avoid spreading material on unaffected skin.

IF IN EYES

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor/physician.

If eye irritation persists: Get medical advice/attention.

IF SWALLOWED

Rinse mouth. Do NOT induce vomiting.

IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

(Symptoms when inhalation or ingestion)

Burning sensation. Cough. Laboured breathing. Shortness of breath. Sore throat. Abdominal cramps. Abdominal pain. Shock or collapse.

※Symptoms may be delayed.

(Symptoms when skin and/or eye contact)

Blisters. Redness. Pain. Severe deep burns.

※MAY BE ABSORBED INTO THE SKIN.

Indication of any immediate medical attention and special treatment needed

Rest and medical observation are essential. Immediate administration of an appropriate inhalation therapy by a doctor, or by an authorized person, should be considered.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

In case of fire, use alcohol-resistant foam, dry powder, CO2, water in large amounts to extinguish.

Specific hazards arising from the substance or mixture

Containers may explode when heated.

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

Advice for firefighters

Specific fire-fighting measures

Evacuate non-essential personnel to safe area.

Cool container with water spray.

Special protective equipment and precautions for fire-fighters

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

Section 6. Accidental release measures

Personnel precautions, protective equipment and emergency procedures

Keep unauthorized personnel away.

Ventilate area until material pick up is complete.

Wear proper protective equipment.

PUBLIC SAFTY: Ventilate closed spaces before entering.

Environmental precautions

Avoid release to headsprings, rivers, lakes, ocean and groundwater.

Fire or Explosion : Runoff may pollute waterways.

Methods and materials for containment and cleaning up

Absorb spill with inert material (dry sand, earth, etc.), then place in a chemical waste container.

Collect leaking and spilled liquid in sealable containers as far as possible.

Preventive measures for secondary accident

Collect spillage.

Stop leak if you can do it without risk.

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Prevent entry into waterways, sewers, basements or confined areas.

Do not get water inside containers.

Keep out of low areas.

Section 7. Handling and storage

Precautions for safe handling

Preventive measures

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Precautions)

Avoid contact with skin.

Avoid contact with eyes.

Safety Measures

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves/protective clothing/eye protection/face protection.

Use personal protective equipment as required.

When using do not eat, drink or smoke.

Any incompatibilities

Acids, Oxidizing agents should not be mixed with the chemicals.

Advice on general occupational hygiene

Wash contaminated parts thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing should not be allowed out of the workplace.

Take off contaminated clothing and wash it before reuse.

Storage

Conditions for safe storage

Store in a well-ventilated place. Keep container tightly closed.

Keep cool. Protect from sunlight.

Store in accordance with local/national regulation.

Store locked up.

Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

Section 8. Exposure controls/personal protection

Control parameters

Occupational Exposure Limit

JSOH

Not established

ACGIH

TWA: 0.5ppm (URT & skin irr)

Exposure controls

Appropriate engineering controls

Do not use in areas without adequate ventilation.

Eye wash station should be available.

Washing facilities should be available.

Individual protection measures

Respiratory protection

Select and wear respiratory protection in accordance with approved standards (e.g. JIS T8150).

Recommended respiratory protection : Self-Contained Breathing Apparatus (SCBA)

Hand protection

Wear protective gloves.

Inspect before use and replace worn or damaged gloves.

Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions.

Chemical-resistant, impervious gloves complying with an approved standard (e.g. JIS T8116) should be used.

Eye protection

Wear chemical safety goggle.

Wear eye/face protection in accordance with approved standards (e.g. JIS T8147).

Skin and body protection

Wear impervious clothing and boots in case of repeated or prolonged treatment.

Personal protective equipment for the body and skin should be selected based on the task being performed and the risks involved.

Section 9. Physical and Chemical Properties

Information on basic physical and chemical properties

Physical state: Pellets or Flakes

Color: Colorless ～ White

Odor: Characteristic odor

Odor threshold data is not available.

Melting point/Freezing point: 23～41℃

Boiling point or initial boiling point: 199～205℃

Boiling range data is not available.

Flammability data is not available.

Lower and upper explosion limit/flammability limit:

Lower explosion limit: 0.9 vol %

Upper explosion limit: 7.6 vol %

Flash point: 85℃(C.C.)

Auto-ignition temperature: 305℃

Decomposition temperature data is not available.

Self-Accelerating Decomposition Temperature/SADT data is not available.

pH data is not available.

Dynamic viscosity data is not available.

Kinematic viscosity data is not available.

Solubility:

Solubility in water: 637g/liter(20℃)

Solubility in solvent data is not available.

Partition coefficient n-octanol/water: log Pow0.35

Vapor pressure: 200 Pa (50℃)

Vapor density data is not available.

Density and/or relative density: 0.93

Relative vapor density (Air=1): 3.8

Relative density of the Vapor/air - mixture at 20℃ (Air = 1) data is not available.

Other information

Critical temperature data is not available.

Evaporation rate data is not available.

VOC data is not available.

Section 10. Stability and Reactivity

Reactivity

Reactivity data is not available.

Chemical stability

Stable under normal storage/handling conditions.

Hygroscopic.

Possibility of hazardous reactions

On combustion, forms toxic and corrosive gases.

Upon heating, toxic fumes are formed.

The solution in water is a strong base. It reacts violently with acid and is corrosive.

Reacts with oxidants.

Attacks many metals in the presence of water.

Conditions to avoid

Contact with incompatible materials.

Open flames. Heating.

Incompatible materials

Acids. Oxidizing agents.

Hazardous decomposition products

Carbon oxides. Nitrogen oxides.

Section 11. Toxicological Information

Information on toxicological effects

Acute toxicity

Acute toxicity (Oral)

[Product]

Category 4, Harmful if swallowed

[Data for components of the product]

[NITE-CHRIP]

rat LD50: 750 mg/kg (source: NITE)

Acute toxicity (Dermal)

[Product]

Category 4, Harmful in contact with skin

[Data for components of the product]

[NITE-CHRIP]

rabbit LD50: 1110 mg/kg (source: NITE)

Acute toxicity (Inhalation)

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Irritant properties
  Skin corrosion/irritation
    [Product]
      Category 1, Causes severe skin burns and eye damage
    [Data for components of the product]
      [NITE-CHRIP]
      Category 1 (source: NITE)
  Serious eye damage/irritation
    [Product]
      Category 1, Causes serious eye damage
    [Data for components of the product]
      [NITE-CHRIP]
      Category 1 (source: NITE)
Sensitization
  Respiratory sensitization
    [Product]
      Classification not possible (Insufficient data available or no data available).
    [Data for components of the product]
      No data available.
  Skin sensitization
    [Product]
      Category 1, May cause an allergic skin reaction
    [Data for components of the product]
      [NITE-CHRIP]
      Category 1 (source: NITE)
Germ cell mutagenicity
    [Product]
      Classification not possible (Insufficient data available or no data available).
    [Data for components of the product]
      No data available.
Carcinogenicity
    [Product]
      Classification not possible (Insufficient data available or no data available).
    [Data for components of the product]
      No data available.
Reproductive toxicity
    [Product]
      Category 2, Suspected of damaging fertility or the unborn child
    [Data for components of the product]
      [NITE-CHRIP]
      Category 2 (source: NITE)
Specific target organ toxicity (STOT)
  STOT-single exposure
    [Product]
      Category 1, Causes damage to organs
      Category 2, May cause damage to organs

[Data for components of the product]
[NITE-CHRIP]
Category 1 (respiratory organs), Category 2 (systemic) (source: NITE)

STOT-repeated exposure
[Product]
Category 1, Causes damage to organs through prolonged or repeated exposure
[Data for components of the product]
[NITE-CHRIP]
Category 1 (respiratory tract) (source: NITE)

Aspiration hazard
[Product]
Classification not possible (Insufficient data available or no data available).
[Data for components of the product]
No data available.

Section 12. Ecological Information

Ecotoxicity

Aquatic toxicity
[Product]
Category 3, Harmful to aquatic life
[Data for components of the product]
Hazardous to the aquatic environment, short-term (acute)
[NITE-CHRIP]
Algae (Pseudokirchneriella subcapitata) 0 - 72-hour ErC50: 18.1 mg/L (source: NITE)
Fish (Leuciscus idus) 96-hour LC50: 62 mg/L (source: NITE)
Hazardous to the aquatic environment, long-term (chronic)
[NITE-CHRIP]
Crustacea (Daphnia magna) 21-day NOEC: 4.16 mg/L (source: NITE)

Water solubility
[Data for components of the product]
637 g/L (20℃) (source: REACH Registration Information)

Persistence and degradability
[Data for components of the product]
Rapidly degradable (Degradation rate: 55.5% (by BOD); 96.9% (by TOC); 100% (by HPLC)) (source: NITE)

Bioaccumulative potential
[Data for components of the product]
log Pow: 0.35 (source: NITE)

Mobility in soil
Mobility in soil data is not available.

Other adverse effects
Ozone depleting chemical data is not available.

Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Avoid release to the environment.

Dispose of contents/container in accordance with local/national regulation.

Section 14. Transport Information

UN No., UN CLASS

UN Number or ID Number : 2280

UN Proper Shipping Name :

HEXAMETHYLENEDIAMINE, SOLID

Class or division (Transport hazard class) : 8

Packing group : III

ERG GUIDE No.: 153

IMDG Code (International Maritime Dangerous Goods Regulations)

UN Number or ID Number : 2280

UN Proper Shipping Name :

HEXAMETHYLENEDIAMINE, SOLID

Class or division (Transport hazard class) : 8

Packing group : III

IATA (Dangerous Goods Regulations)

UN Number or ID Number : 2280

UN Proper Shipping Name :

HEXAMETHYLENEDIAMINE, SOLID

Class or division (Transport hazard class) : 8

Hazard labels : Corrosive

Packing group : III

Special provisions No.: A803

Environmental hazards

Marine pollutants (yes/no) : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Noxious Liquid Substances ; Cat. Y

1,6-Hexanediamine

MARPOL Annex V - HME (Harmful to the Marine Environment)

1,6-Hexanediamine

Section 15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

124-09-4

All components are listed or exempted.

Other regulatory information

We are not able to check up the regulatory information with regard to the substances in your country or region, therefore, we request this matter would be filled by your responsibility.

Regulatory information with regard to this substance in your country or in your region should be examined by your own responsibility.
Ensure this material in compliance with federal requirements and ensure conformity to local regulations.
Regulatory information in this section are limited to intentional ingredient(s), but does not contain information on non-intentional ingredients or impurities which are not informed by supplier(s).

Chemical safety assessment

Advice on safe handling for this product can be found in sections 7 and 8 of this SDS.

Section 16. Other information

GHS classification and labelling

H302-Acute toxicity, Category 4: H302 Harmful if swallowed
H312-Acute toxicity, Category 4: H312 Harmful in contact with skin
H314-Skin corrosion/irritation, Category 1: H314 Causes severe skin burns and eye damage
H318-Serious eye damage/eye irritation, Category 1: H318 Causes serious eye damage
H317-Skin sensitization, Category 1: H317 May cause an allergic skin reaction
H361-Reproductive toxicity, Category 2: H361 Suspected of damaging fertility or the unborn child
H370-STOT - single exposure, Category 1: H370 Causes damage to organs
H371-STOT - single exposure, Category 2: H371 May cause damage to organs
H372-STOT - Repeated exposure, Category 1: H372 Causes damage to organs through prolonged or repeated exposure
H402-Hazardous to the aquatic environment, short-term (acute), Category 3: H402 Harmful to aquatic life

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN
Recommendations on the TRANSPORT OF DANGEROUS GOODS 23rd edit., 2023 UN
IMDG Code, 2024 Edition (Incorporating Amendment 42-24)
IATA Dangerous Goods Regulations (66th Edition) 2025
2024 EMERGENCY RESPONSE GUIDEBOOK (US DOT)
2025 TLVs and BEIs. (ACGIH)
JIS Z 7252 : 2019
JIS Z 7253 : 2019
Recommendation of occupational exposure limits (2023-2024) (JSOH)
Notification No. 0111-1 (January 11, 2022), Chemical Hazards Control Division, Industrial Safety and Health Department, Labour Standards Bureau, MHLW in Japan
Supplier's data/information
Chemicals safety data management system "GHS Assistant" Version 4.34 (https://www.asahi-ghs.com/)
NITE Chemical Risk Information Platform "NITE-CHRIP" (https://www.chem-info.nite.go.jp/chem/chrip/chrip_search/systemTop)
GHS Classification Guidance for Enterprises 2019 Revised Edition (Ver. 2.1) (May. 2024, METI)

Abbreviations and acronyms

SDS (Safety Data Sheet)
LD50 (Lethal Dose, 50%)
LC50 (Lethal Concentration, 50%)
IARC (International Agency for Research on Cancer)

ACGIH (American Conference of Governmental Industrial Hygienists)
EPA (US Environmental Protection Agency)
NTP (US National Toxicology Program)
METI (Ministry of Economy, Trade and Industry in Japan)
MHLW (Ministry of Health, Labour and Welfare in Japan)
MOE (Ministry of the Environment in Japan)
JSOH (Japan Society for Occupational Health)
ISHA (Industrial Safety and Health Act in Japan)
CSCL (Chemical Substances Control Law in Japan)
EU (European Union)
EC50 (Effective Concentration, 50%)
NOEC (No Observed Effect Concentration)
BOD (Biochemical Oxygen Demand)
COD (Chemical Oxygen Demand)
BCF (Bioconcentration Factor)
anh (anhydride)

General Disclaimer

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety. The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.
The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2023).