

## Safety Data Sheet

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### Section 1. Identification of the substance/mixture and of the company/undertaking

**Product identifier:**

Product name: 1-Hexene

Reference number(SDS): 67220jis\_J\_E2-1

**Product type:**

Reagent

**Relevant identified uses of the substance or mixture and uses advised against**

Relevant identified uses of the product: Research and Development

Uses advised against: Do not use for other purposes.

**Details of the supplier of the safety data sheet**

Manufacturer/Supplier: JUNSEI CHEMICAL CO., LTD.

Address: 1-6, Ohmano-cho, Koshigaya-shi, Saitama 343-0844, Japan

Division: Quality Assurance Department

Telephone number: +81-48-986-6161

FAX: +81-48-989-2787

e-mail address: shiyaku-t@junsei.co.jp

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### Section 2. Hazards identification

**GHS classification and label elements of the product****Classification of the substance or mixture****PHYSICAL AND CHEMICAL HAZARDS**

Flammable liquids: Category 2

**HEALTH HAZARDS**

Specific target organ toxicity – single exposure: Category 3 (Respiratory tract irritation)

Specific target organ toxicity – single exposure: Category 3 (Narcotic effects)

Aspiration hazard: Category 1

**ENVIRONMENT HAZARDS**

Hazardous to the aquatic environment, short-term (acute): Category 2

(Note) GHS classification without description: Not classified/Classification not possible

**Label elements**

Signal word: Danger

**HAZARD STATEMENT**

H225-Highly flammable liquid and vapor

H335-May cause respiratory irritation

H336-May cause drowsiness or dizziness

H304-May be fatal if swallowed and enters airways

H401-Toxic to aquatic life

**PRECAUTIONARY STATEMENT****Prevention**

Avoid release to the environment.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed.

Ground and bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment.

1-Hexene, JUNSEI CHEMICAL CO., LTD., 67220jis\_J\_E2-1, 19/Aug/2025

Use non-sparking tools.

Take action to prevent static discharges.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

#### Response

In case of fire: Use foam, dry powder, CO2 to extinguish.

Call a POISON CENTER/doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

IF SWALLOWED: Do NOT induce vomiting. Immediately call a POISON CENTER/doctor/physician.

#### Storage

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

#### Disposal

Dispose of contents/container in accordance with local/national regulation.

#### Specific Physical and Chemical hazards

Highly flammable liquid. Vapor/air mixture may explode.

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### Section 3. Composition/information on ingredients

Mixture/Substance selection:

Substance

Common name, synonyms: Butylethylene

Ingredient name: 1-Hexene

Content (%): 97.0 <

Chemical formula: C<sub>6</sub>H<sub>12</sub>

ENCS: 2-22; 2-31

CAS No.: 592-41-6

MW: 84.16

EC No.: 209-753-1

Note : The figures shown above are not the specifications of the product.

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### Section 4. First-aid measures

Descriptions of first-aid measures

General measures

Call a POISON CENTER/doctor/physician if you feel unwell.

Keep victim warm and quiet.

Call emergency medical service.

IF INHALED

Remove person to fresh air and keep comfortable for breathing.

Give artificial respiration if victim is not breathing.

Administer oxygen if breathing is difficult.

Call a POISON CENTER/doctor/physician if you feel unwell.

IF INHALED: Call a POISON CENTER/doctor/physician if you feel unwell.

IF ON SKIN (or hair)

Take off immediately all contaminated clothing. Rinse skin with water or shower.

In case of burns, immediately cool affected skin for as long as possible with cold water.

Do not remove clothing if adhering to skin.

If skin irritation or rash occurs: Get medical advice/attention.

Remove and isolate contaminated clothing and shoes.

**IF IN EYES**

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

**IF SWALLOWED**

Rinse mouth.

Do NOT induce vomiting.

Immediately call a POISON CENTER/doctor/physician.

**IF SWALLOWED:** Call a POISON CENTER/doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

(Symptoms when inhalation or ingestion)

Drowsiness. Cough. Dizziness. Sore throat. Vomiting. Unconsciousness.

(Symptoms when skin and/or eye contact)

Dry skin. Conjunctival redness of the eyes

Indication of any immediate medical attention and special treatment needed

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

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**Section 5. Fire-fighting measures****Extinguishing media****Suitable extinguishing media**

In case of fire, use foam, dry powder, CO<sub>2</sub> to extinguish.

**Unsuitable extinguishing media**

Do not use direct water jet.

Water may be effective for cooling, but may not effect extinguishment.

**Specific hazards arising from the substance or mixture**

Containers may explode when heated.

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

**Advice for firefighters****Specific fire-fighting measures**

Evacuate non-essential personnel to safe area.

Cool container with water spray.

**Special protective equipment and precautions for fire-fighters**

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

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**Section 6. Accidental release measures****Personnel precautions, protective equipment and emergency procedures**

Keep unauthorized personnel away.

In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.

Ventilate area until material pick up is complete.

Wear proper protective equipment.

**PUBLIC SAFETY:** Ventilate closed spaces before entering.

Do not touch or walk through spilled material.

**Environmental precautions**

Runoff to sewer may create fire or explosion hazard.

Vapor explosion hazard indoors, outdoors or in sewers.

Avoid release to headsprings, rivers, lakes, ocean and groundwater.

**Methods and materials for containment and cleaning up**

Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Use clean non-sparking tools to collect absorbed material.

All equipment used when handling the product must be grounded.

Water spray may reduce vapor; but may not prevent ignition in closed spaces.

**Preventive measures for secondary accident**

Collect spillage.

Stop leak if you can do it without risk.

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Prevent entry into waterways, sewers, basements or confined areas.

Keep out of low areas.

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**Section 7. Handling and storage****Precautions for safe handling****Preventive measures**

(Exposure Control for handling personnel)

Avoid breathing dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Ground and bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment.

Use non-sparking tools.

Take action to prevent static discharges.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Precautions)

Avoid contact with skin.

Avoid contact with eyes.

**Safety Measures**

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

Use personal protective equipment as required.

When using do not eat, drink or smoke.

**Any incompatibilities**

Oxidizing agents should not be mixed with the chemicals.

**Storage****Conditions for safe storage**

Store in a well-ventilated place. Keep container tightly closed.

Keep cool. Protect from sunlight.

Store in accordance with local/national regulation.

Store locked up.

Container and packaging materials for safe handling data is not available.

**Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See

Section 8 for exposure controls and personal protection recommendations.

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**Section 8. Exposure controls/personal protection****Control parameters**

Control value and Concentration standard value under ISHA

Not established

Occupational Exposure Limit

JSOH

Not established

ACGIH

TWA: 50ppm (CNS impair)

Exposure controls

Appropriate engineering controls

Do not use in areas without adequate ventilation.

Eye wash station should be available.

Washing facilities should be available.

Individual protection measures

Respiratory protection

Select and wear respiratory protection in accordance with approved standards (e.g. JIS T8150).

Recommended respiratory protection: Gas mask

Hand protection

Wear protective gloves. Recommended material(s): nitrile, viton

Inspect before use and replace worn or damaged gloves.

Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions.

Chemical-resistant, impervious gloves complying with an approved standard (e.g. JIS T8116) should be used.

Eye protection

Wear safety glasses with side-shields.

Wear eye/face protection in accordance with approved standards (e.g. JIS T8147).

Skin and body protection

Wear impervious clothing and boots in case of repeated or prolonged treatment.

Personal protective equipment for the body and skin should be selected based on the task being performed and the risks involved.

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## Section 9. Physical and Chemical Properties

Information on basic physical and chemical properties

Physical state: Liquid

Color: Colorless

Odor: Characteristic odor

Odor threshold data is not available.

Melting point/Freezing point:  $-140^{\circ}\text{C}$

Boiling point or initial boiling point:  $63^{\circ}\text{C}$

Boiling range data is not available.

Flammability: Ignitable

Lower and upper explosion limit/flammability limit:

Lower explosion limit: 1.2 vol %

Upper explosion limit: 6.9 vol %

Flash point:  $-26^{\circ}\text{C}$ (Closed cup)

Auto-ignition temperature:  $253^{\circ}\text{C}$

Decomposition temperature data is not available.

pH data is not available.

Kinematic viscosity:  $0.39\text{mm}^2/\text{s}(25^{\circ}\text{C})$

Solubility:

Solubility in water: 0.005 g/100 ml ( $20^{\circ}\text{C}$ )

Solubility in solvent: Very soluble in ethanol, diethyl ether, benzene, and petroleum ether.

Partition coefficient n-octanol/water: log Pow3.39

Vapor pressure: 18.7 kPa ( $20^{\circ}\text{C}$ )

Density and/or relative density: 0.671~0.676( $20/20^{\circ}\text{C}$ )

Relative vapor density (Air=1): 2.9

Relative density of the Vapor/air – mixture at 20°C (Air = 1): 1.4

Particle characteristics data is not available.

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## Section 10. Stability and Reactivity

### Reactivity

Reactivity data is not available.

### Chemical stability

Stable under normal storage/handling conditions.

Extremely flammable.

### Possibility of hazardous reactions

The vapour is heavier than air and may travel along the ground; distant ignition possible.

The vapour is heavier than air and may accumulate in lowered spaces causing a deficiency of oxygen.

Reacts violently with oxidants. This generates fire and explosion hazard.

### Conditions to avoid

Contact with incompatible materials.

Open flames. Heating. Sparks.

### Incompatible materials

Oxidizing agents

### Hazardous decomposition products

Carbon oxides

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## Section 11. Toxicological Information

### Information on toxicological effects

#### Acute toxicity

##### Acute toxicity (Oral)

###### [Product]

Based on available data, the classification criteria are not met.

###### [Data for components of the product]

###### [NITE-CHRIP]

rat LD50: > 5600 mg/kg (source: NITE)

##### Acute toxicity (Dermal)

###### [Product]

Based on available data, the classification criteria are not met.

###### [Data for components of the product]

###### [NITE-CHRIP]

rabbit : 2000 mg/kg (no death) (source: NITE)

##### Acute toxicity (Inhalation)

###### [Product]

Classification not possible (Insufficient data available or no data available).

###### [Data for components of the product]

###### [NITE-CHRIP]

vapor: rat LC50: 32000 ppm (4-hour) (source: NITE)

#### Irritant properties

##### Skin corrosion/irritation

###### [Product]

Classification not possible (Insufficient data available or no data available).

###### [Data for components of the product]

No data available.

##### Serious eye damage/irritation

###### [Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

#### Sensitization

##### Respiratory sensitization

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

##### Skin sensitization

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

#### Germ cell mutagenicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

#### Carcinogenicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

#### Reproductive toxicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

#### Specific target organ toxicity (STOT)

##### STOT-single exposure

[Product]

Category 3, May cause respiratory irritation

Category 3, May cause drowsiness or dizziness

[Data for components of the product]

[NITE-CHRIP]

Category 3 (Respiratory tract irritation), Category 3 (Narcotic effects) (source: NITE)

##### STOT-repeated exposure

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

#### Aspiration hazard

[Product]

Category 1, May be fatal if swallowed and enters airways

[Data for components of the product]

[NITE-CHRIP]

Category 1 (source: NITE)

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## Section 12. Ecological Information

### Ecotoxicity

#### Aquatic toxicity

[Product]

Category 2, Toxic to aquatic life

[Data for components of the product]

Hazardous to the aquatic environment, short-term (acute)

[NITE-CHRIP]

(1-Hexene)

Fish (*Oncorhynchus mykiss*) 96-hour LC50: 5.6 mg/L (source: NITE)

Water solubility

[Data for components of the product]

0.005 g/100 mL (20°C) (source: ICSC, 2004)

Persistence and degradability

[Data for components of the product]

Rapidly degradable (Degradation rate: 77% (by BOD)) (source: NITE)

Bioaccumulative potential

[Data for components of the product]

log Kow: 3.39(EXP) (source: NITE)

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.

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### Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Avoid release to the environment.

Dispose of contents/container in accordance with local/national regulation.

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### Section 14. Transport Information

UN No., UN CLASS

UN Number or ID Number : 2370

UN Proper Shipping Name : 1-HEXENE

Class or division (Transport hazard class) : 3

Packing group : II

ERG GUIDE No.: 128

IMDG Code (International Maritime Dangerous Goods Regulations)

UN Number or ID Number : 2370

UN Proper Shipping Name : 1-HEXENE

Class or division (Transport hazard class) : 3

Packing group : II

IATA (Dangerous Goods Regulations)

UN Number or ID Number : 2370

UN Proper Shipping Name : 1-HEXENE

Class or division (Transport hazard class) : 3

Hazard labels : Flamm. liquid

Packing group : II

Environmental hazards

Marine pollutants (yes/no) : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Noxious Liquid Substances ; Cat. Y

1-Hexene

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**Section 15. Regulatory Information**

Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

592-41-6

All components are listed or exempted.

Other regulatory information

We are not able to check up the regulatory information with regard to the substances in your country or region, therefore, we request this matter would be filled by your responsibility.

Regulatory information with regard to this substance in your country or in your region should be examined by your own responsibility.

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

Regulatory information in this section are limited to intentional ingredient(s), but does not contain information on non-intentional ingredients or impurities which are not informed by supplier(s).

Chemical safety assessment

Advice on safe handling for this product can be found in sections 7 and 8 of this SDS.

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**Section 16. Other information**

GHS classification and labelling

H225-Flammable liquids, Category 2: H225 Highly flammable liquid and vapour

H335-STOT - single exposure, Category 3, Respiratory tract irritation: H335 May cause respiratory irritation.

H336-STOT - single exposure, Category 3, Narcotic effects: H336 May cause drowsiness or dizziness.

H304-Aspiration hazard, Category 1: H304 May be fatal if swallowed and enters airways

H401-Hazardous to the aquatic environment, short-term (acute), Category 2: H401 Toxic to aquatic life

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN

Recommendations on the TRANSPORT OF DANGEROUS GOODS 23rd edit., 2023 UN

IMDG Code, 2024 Edition (Incorporating Amendment 42-24)

IATA Dangerous Goods Regulations (66th Edition) 2025

2024 EMERGENCY RESPONSE GUIDEBOOK (US DOT)

2025 TLVs and BEIs. (ACGIH)

JIS Z 7252 : 2019

JIS Z 7253 : 2019

Recommendation of occupational exposure limits (2023-2024) (JSOH)

Notification No. 0111-1 (January 11, 2022), Chemical Hazards Control Division, Industrial

Safety and Health Department, Labour Standards Bureau, MHLW in Japan

Supplier's data/information

Chemicals safety data management system "GHS Assistant" Version 4.34(<https://www.asahi-ghs.com/>)

NITE Chemical Risk Information Platform "NITE-CHRIP"

([https://www.chem-info.nite.go.jp/chem/chrip/chrip\\_search/systemTop](https://www.chem-info.nite.go.jp/chem/chrip/chrip_search/systemTop))

GHS Classification Guidance for Enterprises 2019 Revised Edition (Ver. 2.1) (May. 2024, METI)

Abbreviations and acronyms

SDS (Safety Data Sheet)

LD50 (Lethal Dose, 50%)

LC50 (Lethal Concentration, 50%)

IARC (International Agency for Research on Cancer)

ACGIH (American Conference of Governmental Industrial Hygienists)

EPA (US Environmental Protection Agency)  
NTP (US National Toxicology Program)  
METI (Ministry of Economy, Trade and Industry in Japan)  
MHLW (Ministry of Health, Labour and Welfare in Japan)  
MOE (Ministry of the Environment in Japan)  
JSOH (Japan Society for Occupational Health)  
ISHA (Industrial Safety and Health Act in Japan)  
CSCL (Chemical Substances Control Law in Japan)  
EU (European Union)  
EC50 (Effective Concentration, 50%)  
NOEC (No Observed Effect Concentration)  
BOD (Biochemical Oxygen Demand)  
COD (Chemical Oxygen Demand)  
BCF (Bioconcentration Factor)  
anh (anhydride)

#### General Disclaimer

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2023).